

Material Thickness	Fe/Zn 115 C4 Very High, C5 Medium		Fe/Zn 165 C5-High		Fe/Zn 215 C5-Very High	
	Min. μm	Average μm	Min. μm	Average μm	Min. μm	Average μm
Steel >6 mm	100	115	145	165	190	215
Steel >3 mm - $\leq$ 6 mm	85	95	100	120	115	140
Steel $\leq$ 1 - $\leq$ 3 mm	60	70	70	95		